


3M

Repositionable 75 Spray Adhesive

Technical Data

March 2012

Product Description

Adhesive that provides tape-like bonds on many lightweight materials. It adheres in seconds, yet has an extra-long tack range that allows you to lift and reposition materials.

Key Features

- This adhesive provides "tape-like" bonds on many lightweight materials.
- Bonds paper, cardboard, acetate, foil, fabrics, plastic sheeting, etc. Will not bleed through, stain or wrinkle most materials.
- It adheres in seconds, yet has an extra-long tack range that allows you to lift and reposition materials.
- Excellent for production line work where parts are held in place temporarily prior to final assembly.

Typical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Product	3M™ Repositionable 75 Spray Adhesive
Base:	Synthetic Elastomer
Solids Content - (by wt.):	9.4%
Density (lbs/gal):	5.6
Viscosity (cps):	N/A
Color(s):	Clear
Volatile Organic Compounds (VOC):	57%
Hazardous Air Pollutants (HAPS) % wt (calculated):	No
CARB Compliant:	Yes
GREENGUARD Indoor Air Quality Certified®:	No
LEED® Eligible:	Yes
Coverage @ 1 gram /ft ² per Can (sqft):	27
Spray Pattern:	Mist
Dry Time:	15 seconds - 1 minute
Bonding Range:	15 seconds – 1 hour
Shear Adhesion Failure Test - SAFT ⁽¹⁾ :	110F
Flammable Solvent:	Yes
Flammable Propellant:	Yes

⁽¹⁾SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90F and ramped 10F every 10 mn. until complete failure.

Available Sizes

Container Size	3M Stock Number	UPC Number
16 Fl. Oz. (Net Wt. 10.25 oz)	62-4669-4830-4	00-021200-30067-7

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Storage	Store product at 60°-80°F (16°-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.
Shelf Life	When stored at the recommended conditions in original, unopened container, this product has a shelf life of 15 months from date of shipment.
Precautionary Information	Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.
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